Natural Refrigerant Training Summit

Building a Sustainable Workforce

Micro Thermo[®] Alliance *Application, Navigation, Tools, Case Control Tuning* Charlie Cunliffe - MicroThermo Parker Hannifin – Sporlan Division



NORTH AMERICAN Sustainable Refrigeration Council

Natural Refrigerant Training Summit Thank you to our sponsors!

Premium Sponsors







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A DOVER COMPANY

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Who We Are

A 501c3 nonprofit working to create a sustainable future for supermarket refrigeration by removing barriers to natural refrigerant adoption.



Goals

- Build a sustainable technician workforce
- Increase funding for natural refrigerant equipment
- Improve technology options, education, and

awareness







What is Micro Thermo Alliance?

- State-of-the-art facility management software platform
- Control, monitoring, information, historical graphs and data
- More than just control or monitoring...a true management tool
- Windows® based graphical format





It's All Connected

MENU TABS - Navigate to other screens to monitor your entire refrigeration system.

COMPREHENSIVE OVERVIEW - Quickly scan the entire store, see that all equipment is operating properly.









Micro Thermo Alliance

The power of information!





FACILITY Control

- Supermarkets
- 300+ CO₂ installations in North America
- Frozen and refrigerated warehouses
- Ice skating rinks
- Marine refrigeration
- Food processing and preparation facilities
- Ice cream processing and production
- Pharmaceutical process and storage





MICRO THERMO ALLIANCE Graphical User Interface Front End



MICRO THERMO ALLIANCE Accountability · Traceability · Security

- ✓ Access Accountability
 - Requires individual username and password
- ✓ Individual Security
 - Different levels of access for Technicians and End-Users
- ✓ Individual Traceability
 - Activity and history is tracked and retained
- ✓ No back-door usernames or generic passwords
- ✓ Eliminates Re-commissioning
 - Prevents the Energy Profile of a store degrading over time
- Eliminates Unauthorized Set-Points changes, component jump-out, device disabling





MICRO THERMO ALLIANCE







MICRO THERMO ALLIANCE COLOR CODES

• RED SQUARE TAKE ACTION

- Active Alarm
- YELLOW DIAMOND
 CAUTION

 \diamond

- Alarm in Recall
- Node not fully commissioned
- GREEN CIRCLE
 All Systems GO
 - Temps and Nodes OK
- ORANGE

Fixture or Circuit in **DEFROST**

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• TEAL Fixture, Fan, Valve, Compressor in OVERRIDE

- WHITE UNCONFIGURED
- Not commissioned
- BLACK Node OFFLINE







MICRO THERMO ALLIANCE Alarm Acknowledgement and Resolution







MICRO THERMO ALLIANCE Subsystem Access













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MICRO THERMO ALLIANCE The Power of Information

- ✓ Intelligent Distributed Control
- ✓ Intuitive Windows[®] based graphical user interface
- ✓ Up to 8 Workstations per store
- ✓ History retains system data up to 5 years
- CO2 control, both Transcritical & Subcritical; 300+ North America installations in last 8 years
- ✓ Integrated subsystems managed through an integrated front-end
- ✓ Colorful visual indicators enable facility management at-a-glance
- ✓ Customizable icons and templates make set-up and commissioning easy
- ✓ Open standard LonWorks communications free topology



MICRO THERMO ALLIANCE Distributed Control

CENTRALIZED CONTROL



DISTRIBUTED INTELLIGENT CONTROL





Distributed Control System

MICRO THERMO DISTRIBUTED NETWORK

- > Simplified system integration
- > Intelligent LonWorks Smart Nodes
- > Open LonWorks network
- > Simplified wiring
- > Simplified 3rd Party Integration







ALLIANCE On-Board Tools & Reports



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FACILITY MANAGEMENT Changes Made by Users

hanges Made By Us	ers V7.5.1			
ve the columns and/or	r click on their headers to	change the sorting.		
Date and Time	ADC Tool	∠ Identification	∠ Component	
05/24/2018 16:31:	ABC Tech	A04 Most Coolor	Plug in	changed Au4 to meat cooler set point or 32 degress as per manager.
05/24/2018 16:27:	ABC Tech	A04 Meat Cooler	Plug-in	Set 1 Alarm Low Set Time changed from 2h 0m to 1h 30m for all Case Citils of the lineup
05/24/2010 10:27	ABC Tech	A04 Meat Cooler	Plug-in	Evanorator Pressure - Send On Delta (East) changed from 2 Soci to 2 7oci for all Case Cirls of the lineur
05/24/2010 16:20	ABC Tech	A04 Meat Cooler	Plug-in	Evaporation messure - Sena on Detail (rast) changed from 2.opsilio 2./psilio all case curs of the lineup
05/24/2010 16:26	ABC Tech	A04 Meat Cooler	Plug-in	Set 1 Alarm High Set Time changed from 1h 20m to 2h 0m for all Case Citis of the lineup
05/24/2010 10:20	ADC Tech	A04 Meat Cooler	Plug in	Set 1 Description observation from the control of an U Case Citle of the Inexp
05/24/2019 16:26	ABC Tech	A04 Meat Cooler	Plug-in	Set 1 Description changed from 29.0°E to 42.9°E for all Case Cities of the lineup
05/24/2018 16:26	ABC Tech	A04 Meat Cooler	Plug-in	Set 1 Low Limit changed from 24.0°E to 17.6°E for all Case Citils of the lineup
05/24/2019 16:26	ABC Tech	A04 Meat Cooler	Plug-in	Set 1 Set changed from 29,0°E to 22,0°E for all Case Citis of the lineup
05/21/2018 14:08:	Evan Aschow - MTT	LT-TC Back (MT5	Plug-in	Floating Suction Pressure-Float Limit changed from 2.0°F to 3.0°F
05/17/2018 09:28:	Bau McWaune - ABC	Log Book	Equipment	Nillevel alarm 04:00, attributed to low-load condition, no fill cucles from separator. Added one gallon of
05/17/2018 05:28	ABC Tech	A05a Dairu Cooler	Plug.in	Cleaning Until set to 05/14/2019 16:26:59
05/14/2018 15:27	ABC Tech	A05a Dairy Cooler	Plug-in	Cleaning Until set to 05/14/2019 16:25:54
05/14/2010 13:23 05/12/2010 17:27:	Euon Asobow MTT	P#1 Defreet 722E	Plug in	Clearling onto set to 0.57 to 2010 10.20.34
05/13/2010 17:27	Evan Aschow - MTT	B#1 Defrost 722F	Plug-in	Circuit 1-Minimum active Denost duration changed from 44m to 55m
05/15/2010 17:27	Evan Aschow - MTT	B#1 Defrost 722E	Plug-in	Circuit Primining active Denost duration changes non 44m to Som
DD/10/2010 10:20	Evan Aschow - MTT	B#1 Defrost 722E	Plug in	Statt Circuit 1 Denost
05/13/2010 13:20	Evan Aschow - MTT	LT-TC Reak (MT5	Plug-in	Statt Circuit 1 Denost
03/13/2016 13:06 05/13/2010 13:06	Evan Aschow - MTT	LT-TC Back (MT5	Plug-in	Electing Suction Pressure Elect Interval changed from 10m 0s to 5m 0s
05/15/2010 15:00	Evan Aschow - MTT	LT TC Pack (MT5	Plug-in	Subject Solution - Less de Prior Marchaelle de la contra de la contr
03/13/2010 13:00	Evan Aschow - MTT	A01b Greenw Free	Plug-in	Substantial Stand alconged from 4 0°S to 2 0°S and 10 con 5 to 4 of the of the films up
05/13/2018 02.58	Evan Aschow - MTT	A01b Glocely Flee	Flug-in Dive in	Supernead - Band changed from 4.0 F to 7.0 F for all Case Citis of the integr
03/13/2016 02.32	Evan Aschow - MTT	R#1 Defreet 722E	Flug-in Plug-in	Superned - Band changed from 4.0 F to 7.0 F for all Case Citis of the lineup
03/13/2018 02.12	Evan Aschow - MTT	A00h 24' Dali	Plug-in	oran circuit in Denosi Defect. Drive After End Defect elsevend frem 102:001 to 100:001 (ex all Case Chile of the lineur
03/13/2018 02.03	Evan Aschow - MTT	A030 24 Dell	Flug-in Dive in	Definitive Dip time After End Definitive transfer from 0.000 to 0.000 to all case Citis of the linear
03/13/2010 02:03	Evan Aschow - MTT	A09a 24' Deli	Flug-in Plug-in	Defrost - Contributes changed from inaise to influe for all case cuts of the lineup
05/13/2010 02:03	Evan Aschow - MTT	A03a 24 Dell	Plug-in	Deficit - Dip Time Alter End Denost changed from 001.01*E to 52,00°E for all Case Citis of the lineup
und 67 ohongoo	EvanAschow+MTT	A038 24 Deli	riagin	Denos · Ena Denos remperadore changed nom oz 1.01 r to 32.00 r tor all case curs of the lineup
bund 67 changes				
From-To	Day			
om 05/01/2018	User name	All user names		Where Description contains Changes
	· ·			C Maintenance 😥 Apply
o 06/01/2018	🛨 Component	All components		• Both • QK



FACILITY MANAGEMENT Acknowledged Events

High High High Mediu	03/1 03/1 03/1 um 03/1	3/2016 10:33:11 ~B19E 3/2016 10:31:48 ~B19a 3/2016 08:45:54 B#5 D 4/2016 13:27:14 ~B06E	o Salad Bar No o Salad Bar No o Salad Bar No T SecCool Rack B 17-20, Fa o Top Service Deli, SuperhAla	nde Test Failed nde Test Failed il arm toolow	Brent Beishuizen zi Brent Beishuizen zi Brent Beishuizen zi Charlie Cunliffe M1	m 03/14/2016 09:46 m 03/14/2016 09:46 m 03/14/2016 09:47 TT 03/14/2016 14:00	:18 Refriger :18 Refriger :06 Refriger :47 Refriger	ration	E 10.	dInformati
Mediu	um 03/1	3/2016 16:35:32 ~BO6E	Top Service Deli, SuperhAla	arm too low	Brent Beishuizen z	m 03/14/2016 09:47	:07 Refriger	ration 🚽 👻		
	C Hell				Confiduration				-	
	icknowled				-					- Period
	Priority	Date/Time ∇	Event Source	Event Description	Acknowledged by	At Date/Time	After	Subsystem	_	From-To
	Medium	0371472015132714	BU6D Top Service Deli, Su	Alam too low	Unatle Cuniille MIT	03/14/2016 14:00 47	1711.05	Heingeration		C Day
-	Medium	03/13/2016 16:35:32	CBUED Top Service Deli, Su	Alarm too low	Brent Beishuizen zm	03/14/2016 09:47:07	17:11:35	Hefrigeration	_	Erom 02/15/2016 Io 03/14/2016
-	High	03/13/2016 10:34:33	CB19C Salad Bar	Node Lest Failed	Brent Beishuizen zm	03/14/2016 09:46:18	23:11:44	Hetrigeration	- 11	
	High	03/13/2016 10:33:11	~B19b Salad Bar	Node Lest Failed	Brent Beishuizen zm	03/14/2016 09:46:18	23:13:07	Refrigeration		
-	High	03/13/2016 10:31:48	"Biga Salad Bar	Node Test Failed	Brent Beishuizen zm	03/14/2016 09:46:18	23:14:30	Refrigeration	_	O Datask
-	High	03/13/2016 08:45:54	B#5 DT SecLool Rack B 1/	Fail	Brent Beishuizen zm	03/14/2016 09:47:06	> 24:00:00	Refrigeration		S Herresh
	High	03/13/2016 07:17:02	B#5 DT SecCool Hack B1/	Fail	Brock Lichty	03/13/2016 07:45:55	00:28:53	Refrigeration		
	Medium	03/12/2016 21:42:42	~BU6b Top Service Deli, Su	Alarm too low	Brock Lichty	03/13/2016 07:46:15	10:03:33	Refrigeration		Informatio
	Medium	03/12/2016 15:16:02	"BU6b Top Service Deli, Su	Alarm too low	Brent Beishuizen zm	03/12/2016 18:01:02	02:45:00	Refrigeration		
	High	03/12/2016 10:29:40	"AUS Ice Lifeam Freezer\Lo	Temperature too high	John Aloia	03/12/2016 10:43:46	00:14:06	Refrigeration		Export to XML
H	Medium	03/10/2016 23:09:07	"BU65 Top Service Deli, Su	Alarm too low	John Aloia	03/12/2016 10:44:32	> 24:00:00	Retrigeration		
-	High	03/08/2016 16:43:53	B#3 Uil Management Rack .	Uil Level High	Scott Moore	03/08/2016 17:09:48	00:25:55	Refrigeration	_	A Print
	High	03/08/2016 16:38:25	B#3 Uil Management Rack .	Uil Failure	Scott Moore	03/08/2016 17:10:06	00:31:41	Refrigeration	_	
	High	03/08/2016 13:06:56	B#3 (N Management Hack .	UII Level Low	John Aloia	03/08/2016 13:12:38	00:05:42	Refrigeration		
-	High	03/07/2016 04:26:20	"B19c"Salad Bar\Lontrol Te	Temperature too high	williams Sluis	03/07/2016 04:30:15	00:03:55	Refrigeration	_	
-	Medium	03/06/2016 05:50:00	AA12Ab D1 Cottin, Superh	Alarm too low	williams Sluis	03/07/2016 04:30:34	22:40:34	Refrigeration		
	High	03/04/2016 22:44:06	Leak Detector 1, Zone 3	Refrigerant leak (set 1)	williams Sluis	03/04/2016 22:45:16	00:01:10	Refrigeration		
	High	02/24/2016 13:37:19	~AU4b Grocery Freezer\Cor	Temperature too high	Brent Beishuizen zm	02/24/2016 13:53:39	00:16:20	Hetrigeration		
-	High	02/24/2016 13:37:18	AU4a Grocery Freezer/Con	Temperature too high	Brent Beishuizen zm	02/24/2016 13:40:34	00:03:16	Refrigeration		
	High	02/24/2016 12:31:12	AU4b Grocery Freezer/Con	Temperature too high	John Aloia	02/24/2016 12:37:19	00:06:07	Hetrigeration		
	High	02/24/2016 12:30:57	AU4a Grocery Freezer/Cor	Temperature too high	John Aloia	02/24/2016 12:37:17	00:06:20	Hetrigeration		
	High	02/24/2016 11:36:14	Leak Detector 1, Zone 3	Herrigerant leak (set 1)	John Aloia	02/24/2016 11:38:06	00:01:52	Hetrigeration		
Ц	High	0272472016 10:55:42	Leak Detector 1, Zone 3	Unitical refrigerant leak (set 2)	John Aloia	0272472016 11:38:05	00:42:23	Heirigeration		<u> </u>
								10-		
	-				Normal	Charlie Cunli	ffe MTT	M	on Mar 1	4,2016 14:08:42



FACILITY MANAGEMENT Acknowledged Events Statistics





FACILITY MANAGEMENT Trend Graphs





System Log (Operating System)









ALLIANCE Echelon Network



Network Topologies & Transceivers



Types	Speed	Topology	Nodes	Distance
TPT/XF1250	1.25 Mbps	Bus	64	500 Meters
FTT-10	78 Kbps	Bus	64	2200 Meters
FTT-10	78 Kbps	Free & Star	64	500 Meters
Radio	19.5Kbps	RF		50 Meters
PLT-21	5 Kbps			



MICRO THERMO ALLIANCE Echelon Communication Cable

2 Wire Twisted Pair, NO Shield

• BELDEN - #16 8471

- Use for main Echelon communication drop for each channel home run to Data Logger

• BELDEN - #16 8471

- Use for Node to Node Communication within each Echelon Channel



LARGE SUPERMARKETS **Network – Backbone and Channels**





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MICRO THERMO ALLIANCE Industrial Computer





MICRO THERMO ALLIANCE Backbone Components







MICRO THERMO ALLIANCE Industrial Computer with KVM

KEYBOARD

MOUSE MONITOR USB

· ~ ~ ~ ~

DATA LOGGER

The XTENDEX (NTI) KVM base kit (MT # 200-0099) allows access to a computer system from an additional remote console (keyboard, monitor and mouse). It includes a local unit, a remote unit (URKVM),1cable kit and two power adapters. This kit does not include the required additional cable, mouse, keyboard and monitor.

Cascading XTENDEX KVM is not possible. For multiple remote station use the 4 or 8 port local unit and remote unit sold separately.

The cable used to interconnect the two control units must be of Category 5 UTP (MT # 600-0050). (4 pairs of wires connected to RJ45 connectors, pin to pin). The maximum length of the cable is 1000 ft or 300 meters away. Screen resolution can be encreased on shorter distance.

Each VIP USB KVM KIT (MT # 209-0056) includes the following : 1 x 200-0099 XTENDEX KVM base klt 2 x 201-0020 Network 10' (3m) cables with RJ45 connectors 2 x 201-0009 Bix Junction Boxes 1 x 200-0055 USB keyboard 1 x 200-0056 USB mouse





MICRO THERMO ALLIANCE













Application of ALLIANCE



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MICRO THERMO ALLIANCE Intelligent Refrigeration Controls

Suction Group Control

- PID control for suction pressure
- Floating suction pressure
- Optimized algorithms for reducing compressor cycling
- Disregards faulty compressors in refrigeration control strategies

Compressor Control

- Fail-safe switch back
- Equalized Run Time
- Supports 2 un-loaders per compressor
- Supports VFD
- Digital Discus & Digital Scroll
- Inputs
 - Safety Line Monitoring
 - Proof-of-running
 - Xproof-of-running







MICRO THERMO ALLIANCE Intelligent Controllers

Condenser Control

- PID or Sequential Control
- Air Cooled or Evaporative
- Fixed or Variable Speed Fans
- VFD application
- Split Logic on Outdoor Temp, Heat Reclaim or both
- Automatic fail-safe
- Floating Head strategies adaptable



Circuit Control

- Controls refrigeration, defrost, off-time and drip cycle
- Integrated scheduler for each refrigeration circuits
- Defrost types supported :Hot Gas, Electric, Off Cycle, Pulse, Warm Fluid
- Defrost termination on time or temperature







MICRO THERMO ALLIANCE Intelligent Controllers

HVAC

- Controls a wide variety of HVAC units RTU's, AHU's, DPU's, Make-up air, VAV's, Custom applications, connectivity to 3rd Party LON Devices
- Humidity or Dew Point control
- Built-in Load Shed functions
- Heat Reclaim
 - Reheat Space Heat Hot water
 - Monitored to prove application







MICRO THERMO ALLIANCE Anti-Sweat Control

- Modulation of anti-sweat heaters based on store Dew-point T° or RH%
- Built-in Load Shed functions




MICRO THERMO ALLIANCE Intelligent Controllers

Lighting

- Controls a wide variety of applications
 - Dimmable lighting
 - Daylight harvesting
 - Multiple zone controls
- Corporate scheduling capabilities
- Built-in Load Shed functions
- Astronomical clock







MICRO THERMO ALLIANCE

ALLIANCE Smart Nodes – MT-700



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MICRO THERMO NEW MT-700 Smart Nodes

Customizable... adaptable ... intelligent

- Each Smart-Train starts with MT-722G Brain
- Connect up to TEN additional Smart Nodes
- MT-784V
- MT-708R
- MT-748A
- MT-766A
- MT-716UI*













MICRO THERMO Case Controller – MT-700 Series

- Easily configurable from a Windows[®] based front end
- Optimized for CO2 Control
- Smart Fan Control
- True P/T Superheat Control
- Case Temperature Control





MICRO THERMO Case Controller

- 3 sets of temperature alarms
 - Cumulative Alarm for improved food safety and reduced product shrinkage
- Process model used with custom PID and intelligent algorithm
 - Controls valve position based on evaporative load and predictive load along with smart fan control





MICRO THERMO ALLIANCE Temperature Monitoring

- Case T^o Monitoring with alarm capabilities
- Multiple sets of alarms from one temperature input point

SET 1 PRIMARY ALARM – Basic

- High and low set points
- User defined priority

SET 2 SECONDARY ALARM – Efficiency & Food Quality

- High and low set points
- User defined priority

SET 3 CUMULATIVE ALARM – Food Safety

- User defined alarm priority





Food Safety, Food Quality and Monitoring

efrigerated Unit V5.1 - Fish Case 1	
System Sensors Control Alarm Settings Process Log	
Global Alarm Activation Cumulative Alarm Status Alarms enabled © Enable Alarm © Disable Alarm Permanently Global Alarm Activation Cumulative Alarm Discharge Air Discharge Air	
C Disable Alarm Iemporarily Cumulative Period C Daily (Since Midnight) ⓒ Within the last 24 ♀ h Product Prod	Food Safety with
Shared Alarm Settings Clean & Defrost Switches Show for Discharge Air Temperature (Control) Temp vs Location Defrost Temperature Defrost Temperature	Cumulative Alarm function
Pick Alarm Settings Description Fish Case Optimal Temp 28.4 • *F	
Set Time F 1 \$\cdot h 30 \$\cdot m High Limit 42.8 \$\cdot F 1 \$\cdot h 30 \$\cdot m High Limit 39.2 \$\cdot F 4 \$\cdot h 0 \$\cdot m Low Limit 17.6 \$\cdot F 1 \$\cdot h 30 \$\cdot m Low Limit 24.8 \$\cdot F 4 \$\cdot h 0 \$\cdot m Recall Time 1 \$\cdot h 0 \$\cdot m Recall Time 1 \$\cdot h 0 \$\cdot m	
Priority Level High Relay Monitoring Alarm	Food Quality and process efficiency
Update All Sensors Ref. Unit Model : Island MT Control	with second set of alarm function
Basic alarming and monitoring capabilities	



MICRO THERMO ALLIANCE Food Safety





MICRO THERMO Case Controller

- Temperature Control with Superheat limit
- Superheat Control with temperature limit
- Superheat Control priority
- Temperature Control priority
- Fans Lights Anti-sweat Defrost

SPORLAN Micro Thermo	Case Controller	R5485 Rv/Tx LON Rv/Tx Status
		Air Temp Temp Alarm
		Other Alarm Valve
		Defrost Fan Lights
		Antisweat



MICRO THERMO CASE CONTROLLER System Schematic - Example





MICRO THERMO EEV Case Control

- ✓ Stepper or P W M valve
- ✓ Trend Graph Analysis
- ✓ Optimized for Fixture
- ✓ Optimized by Valve Type
- ✓ Base Value Correction
- ✓ Maximum % OPEN
- ✓ Pulldown Correction
- ✓ Delayed Opening After Defrost
- ✓ Liquid Temperature Correction
- ✓ Pressure Drop Correction
- ✓ Flow Direction Correction*....axial...radial







EEV Superheat Control



VALVE POSITION (%)



MICRO THERMO CASE CONTROLLER System Tab

Case Ctrl V7.0 - CCtrl	1										
🔵 System	Config		puts/ utputs	Alarm Settings	 	Control	Process	Graphs	History	Bindings	Log
Details							Lineup				
Identification	CCtrl1						E Lin	eup created	Lineup Size 5	🗧 🕄 Sp	lit Lineup
Notes									,		
	Appearan	nce		橚 Delete P	lualn	1	Lineup Identifi	cation [Lineup-1			
							Node				
Configuration —						_		Install		Node	Version
Name	<ad-hoc></ad-hoc>										
PlugIn Status	MODIFIED (10/	/25/2012 15	(20:33)				🌉 Thermal Load —				
	Load	Import		F	leport		Load Type	Other			-
	Save As	Export		D	elete	1	🖾 Circuit Informatio				
						-		(None)		Refrigerant P407/	
Network Settings	best M	lin Sand Tim		May Sond Time	_		Circuit controller	N /A			
2 🗢 m 1	Deat m 0 ♦ s 0	tarioend film Tarina and anna anna anna anna anna anna an	€ \$ \$	0 🔷 m 58	• •		Defeet states	INZA			
Warning:	_ ,	_ ,		, _ ,			Denosi sualegy	JNZA			
Decreasing "Mi	n Send Time'' or ''	Max Send T	ime" will inc	rease network traf	fic.						
	Advanced Setti	ings		Restore Defaults			Case Controller 4	Association			
							CCtrl1-2 CCtrl1-3				
							CCtrl1-4 CCtrl1-5				
		Vacuum /	/ Refrig. Mo	de							
		_									
							1				
✓ Send All CPs CP updates plant	ending	⊃ Current Va	ilues 🔽	acuum Mo	de				C App	у 🗸 ок	X Cancel



System Tab – *LOAD TYPE*

Case Controller V8.5.1 - CCtri2	· · · · · · · · · · · ·
System Config Inputs/ Alarm Settings Control	Process Graphs History Bindings Log
Details	Fluid in Coil
Identification CCtrl2	Once a selection has been made, you must C. HEC. CO2. C. Cluvel, Rine, C. Clave, delete and recreate a new Official up in it
Notes	you need to change this setting.
	Lineup
Appearance 👘 Delete PlugIn	😥 CCtrl created Lineup Size 1 🚖
Configuration	Linear Identification Linear 12
Name <ad-hoc></ad-hoc>	
PlugIn Status MODIFIED (2/3/2024 12:56:23)	Node
Load Import Report	Node Version
Save As Export Delete	Thermal Load
- Mahurah Cattinga	Load Type Coffin
Network Settings Beceive Heartheat Min Send Time Max Send Time	Control Temperature
$2 \Leftrightarrow m 10 \Leftrightarrow s 0 \Leftrightarrow m 5 \Leftrightarrow s 0 \Leftrightarrow m 58 \Leftrightarrow s$	HVAC Evaporator
Warning:	Urcuit Information Medium Temp with Doors Open End Cap
Decreasing "Min Send Time" or "Max Send Time" will increase network traffic.	Circuit Controller C I Open Multi-Deck
Advanced Cellines	Circuit C2PDS (Point of Sales) Freezer
Auvanceu settings nestore belaults	Circuit Controller CK Preparation Area 38°F (3.3°C)
	Beach-In Freezer/Doors
	Service Case
Operating Mode	Suption Group
	Suction Group CCC C
	Controller
	Rack Hack_U_UU2
Send All LPs	🔁 Apply 🛛 🗸 OK 🛛 💥 Cancel



MICRO THERMO CASE CONTROLLER Configuration Tab

lase Ctrl V7.0 - CCtrl2									
System	ontrol 🔵 Process	Graphs	History	Bindings	Log				
Node setup Process Control Type Temperature Control with Superheat Limit	Dual Use								
FAN Fan Output Relay #1 V/A	DUS Conrig DUS Source Type	Software Switch		Jes I	N/A				
	Cleaning Clean Source	Local Switch		- P	N/A				
Electric Defrost Output <none></none>	Local Switch	DI1		Sig	gnal ON = Refrig. DFF = Cleaning				
Lighting & Curtains Local and Remote Lighting Schedule Local Remote Source Schedule	Door Ajar Door Ajar Source Type Connector	Local Switch		Ţ ₹	N/A gnal ON = Open OFF = Close				
Remote Schedule Lights Output Relay #3 Curtains <none></none>									
Anti Sweat Anti Sweat Source None>	_								
✓ Send All CPs CP updates pending	Local Clean	Software DUS PC	C Apply	🗸 ок	X Cancel				



MICRO THERMO CASE CONTROLLER Inputs / Outputs Tab

Ca	ase Ctrl V7.0 - CCtrl2					
	🔵 System 🔶 Config	Input: Output	s/ Alarm Settings 🔶 I	Control 🔷 Process Gr	raphs History Bin	dings Log
	- Inputs	Source	Manufacturer / Node	Model / Network Variable	Broadcast Calib Biodina Diagram Ir	pration / Pressure event Value Bange
	Evaporator Pressure	Pevap 💌	Micro Thermo	952-0008 652/4 psig (0.5-4.5V)		trent ++ N/A psig ₩ 4×
	Evaporator Temperature	<none></none>	Micro Thermo	023-0076 Therm 10k T2 Blue Lead		+ N/A *F
	Control Temperature	Tair 💌	Micro Thermo	023-0073 Bullet Therm 10k T2 Green L		+_+ N/A °F
	Auxiliary Temperature	<none> 💌</none>				
	Input DI1 as Clean Switch	DI1 -	<generic></generic>	Low Side Switch for MT-500		
	Input DI2 as Door Ajar	DI2 -	<generic></generic>	Low Side Switch for MT-500	↓	
	Relays			Outputs		
	FAN	Output	Value	Valve VALVE -	Sporlan 💌 SEI	R-C 💌
	CAN	Helay #1			Flow Direction Flow Diagram	Calibration Value
	Lighting	Relay #3 💌	□ Invert ◯		⊙ Axial C Radial ————————————————————————————————————	↑ + N/A %
	Environment Variables	C	M - J-	Natural Weiteble	Broadcast	Pressure
		Source			Binding	Value Range
		Network	<none></none>	<none></none>		NZA PSig IV 4A
				<none></none>		INZA F
	Space remperature	Network	<none></none>	<pre>\landstack</pre>		N/A F
	Space Humidity	Network	<none></none>	<none></none>	•	IN/A %in
	Grouped Envir. Variables	<none> ▼</none>				
Ŀ			1	Local Soft	tware	
	CP updates pending	රු Current Value	Vacuum Mode	Clean DI	Pc C Apply	VOK X Cancel



Case C	Ctrl V7.0 - CCt	11-2									
•	System	Config	Inputs/ Outputs	Alarm Settings	Control	•	Process	Graphs	History	Bindings	Log
										Basic View	Advanced View
	Valve	>>	Settings Base %Open		40.0 • %]				
	Superheat		Corrected		N/A %						
	Pulldown		Max %Open	-							
	Temperature	Control	1.80	× N/A %	6 = N/A %						
	Environmenta	al Corrections									
	Defrost										
_	Door Ajar										
_	Fans										
_	Lighting										
_	Anti Sweat										
_	Emergency										
		_									
	Send All CPs		Current Values						A Anal		
CP	^p updates p	ending	Current values	Vacuum Moo	<mark>te</mark>						



ase Controller V8.5.1 - CCtrl2			
System Config	Inputs/ Alarm Settings	Control 😑 Process Grap	phs History Bindings Log
			Basic View Advanced View
Valve	Settings		
Superheat 🔊	Band	4.0 ♥ F	
Pulldown	Threshold	= 7.0 °F	
Temperature Control			
Environmental Corrections			
Defrost			
Fans			
Lighting			
Anti Sweat			
Emergency			
Energy			
🔲 Send All CPs	ent Values		🔁 Apply



Case Controller V8.5.1 - CCtrl2		
System Config	Inputs/ Alarm Settings Control - Process Gra	hs History Bindings Log
		Basic View Advanced View
Valve Superheat Pulldown Temperature Control Environmental Corrections Defrost Fans Lighting Anti Sweat Emergency	Settings ✓ Pulldown Initial %0pen 30 ◆ × N/A % = N/A % Maximum Duration 07:00 ◆ mm:ss Start Pulldown Lock-Up Recovery If valve sticks at maximum opening for more than 1 hour Reduce opening to	
Energy		
Send All CPs	ient Values	Apply V OK K Cancel



Case Controller V8.5.1 - CCtrl2								
System Config	I Inputs/ Outputs	Alarm Settings	Control	Proc	ess Graphs	History	Bindings	Log
						Bas	ic View A	dvanced View
Valve	Settings							
Superheat		y ettings	PID-A	-				
Pulldown	I I I	Ise Proportional Correctio	n					
Temperature Control	» v	Ise Integral Correction	1					
Environmental Corrections	E	land	3.01	ŧ°F ■ m				
Defrost		nhibition Time	02:00	➡ "" ➡ mm:ss				
Fans	V 1	Ise Long Term Correction						
Lighting	E	and	0.90	€ *F				
Anti Sweat				_ "				
Emergency	C	Restore De	efaults					
Energy		ctivate Minimum Opening						
🔲 Send All CPs	👷 Current Values					🔁 Apply	🗸 ок	🗶 Cancel



System Config	Inputs/ Alarm Settings	Control 🕒 Process	Graphs	History	Bindings Log
				Basic	View Advanced View
Valve	Settings	N/A			
Superheat	Space Humidity				
Pulldown	New Air Ratio	4.0 📚 %			
Temperature Control	Night Correction	N/A			
Environmental Corrections	Start of Day	06:00 + hh:mm			
Defrost	Start of Night	23:00 ÷ hh:mm			
Fans	Total Load Correction	N/A			
Lighting	Liquid Temperature Liquid Pressure				
Anti Sweat	Liquid Pressure Reference	131.3 🜩 psi			
Emergency	Total Environmental Correction	N/A			
Energy	Hold last valid environment	variable value			
	Effective holding time	30 _ min 00:00 mm:ss			



Case Ctrl V7.0 - CCtrl1-2			
System Config Inputs/ Alarm Settings	Control 🕒 Process	Graphs History	Bindings Log
System Config Impuls* Outputs Alarm Settings Control Temperature Alarm Alarm Activation Status [N/A Impuls* Impuls* Alarm Settings Impuls* Outputs Alarm Activation Impuls* Alarm Settings Impuls* Alarm Settings Impuls* Outputs Alarm Activation Impuls* Outputs Alarm Settings Impuls* Status [N/A Impuls* Disable Alarm [emporarily Impuls* Description Impuls* Optimal Temp Impuls* Description Optimal Temp Set 1 Settings Set Time Impuls* Impuls* Impuls* Set 1 Settings Set Time Impuls* Impuls* Impuls* Set 1 Settings Set Time Impuls* Impuls* Impuls* High Limit 39.2 ‡ 'F 0 ‡ h 0 ‡ m Impuls* Impuls* Recall Time 1 ‡ h 0 ‡ m Impuls* Impuls* Impuls* Priority Level High Impuls* Impuls* Impuls* Impuls* Belay art Impuls* Impuls* Impuls* Impuls*	Control Process Cumulative Alarm Cumulative Alarm Fresh Meat 24.8 Set 2 Active the Temperature Set Point	Graphs History	Bindings Log Image: Superheat Image: Door Ajar Image: Door Ajar Image: Sensor Failure Image: Missing Defrost Data Image: Missing Defrost Data Image: Missing Environmental Data Image: Missing Environmental Data Image: Image: Mode, all alarms are disabled except Temp Sensor Failure from local sensors. Failure from local sensors.
✓ Send All CPs CP updates pending Ob Current Values Vacuum Mode	e-	C Apply	OK X Cancel



MICRO THERMO CASE CONTROLLER Process Tab

Case Ctrl V7.0 - CCtrl1								
System Config	Inputs/ Alarm Settings	Control	Process	Graphs	History	Bindings	Log	
Lights Override Turn Lights OFF	Door Open	Setpoint 10.0°F Clean <u>Clean</u> <u>Clean</u> <u>Control Temperature</u> Refrigeration Circuit	8.3	'F				
Fan Override Anti Sweat Override EEV Override Notes	Open 35.23 %	Pe Evaporal	ure Control with S or Pressure or Temperature	uperheat Limit 11.0 -4.0	Space psig Auxilia *F Ev. – S. – S. Dew I Anti S	e RH ary Temperature eat Calculation aporator Temperature aturated Temperature Superheat Point weat	Invalid 41.5 -4.0 -27.9 23.9 Invalid 50.0 hs	% °F °F °F *F
🗖 Send All CPs	2 Current Values			cal JS	(C) Apply	🗸 ок	x (Cancel



Graphs Tab

				r6892rf1 ((10.68.192.76)			
		i 🥂 🖾 💶 🛃	N 🗐 🍋 🔝 📖 🗖				1	10.68.192.76
	MT Alliance V7	7.2.0 , ,.47						그린
	ase Ctrl V7.2 -		EVENTS REPORTS LIDTIODS LOOIS	L'ODFIGURE MERMOR	SUDDORE L'ADOLLAGE	e Hein		
F	System	Config	Inputs/ Alarm Setting Outputs	gs Control	Process	Graphs	History Bind	dings Log
	Sensor	Control Temp	💌 🔛 Treno	Graphs		Status Normal	Value 28.4	*F 🏈
	<u>P</u> os:			J				Graph Info
	65							Time 14:00 [hh:mm]
	55					· +		Value N/A °F
	50		······	·····				📇 Print
	45		- + + + + + + + + + + + + + +					Max 60.6 °F
	35							Avg N/A °F
	30							Min 26.0 °F
	20							Delta 34.6 °F
	15		<u> </u>					
	10· 5·	······································						
	0							
	-5							
		12:0 16:0 20:0 13/201	04:0 08:0 16:0 20:0	04:0 12:0 16:0 16:0	20:0 15/201 04:0 08:0	12:0 16:01 20:0	04:0 12:0	
		<i>м</i>	ર્ભ		3	ર્સ		_
		-	Vertical Scale Auto	▼ 4 Days	💌 🔍 Undo Zo	om	-	Log
	Date/Tim	e User Name	e Description					
								Add log
								📇 Print



✓ BASE VALUE ✓ REFRIGERATION RANGE ✓ SUPERHEAT ✓ PULLDOWN ✓ TEMPERATURE CONTROL ✓ ENVIRONMENTAL CONDITIONS



✓ REFRIGERANT: CO2

✓ CASE TYPE: OPEN MULTIDECK

✓ LOAD: 13,125 BTUH

✓ TEMP: +20

✓ EEV:

SER – A (39,480btu) 33% Loaded



MICRO THERMO – Case Control Tuning TREND GRAPH



MICRO THERMO Transcritical CO₂ Flow Controls

GAS COOLER VALVE

- Located on the high
 pressure side
- Regulates pressure in the condenser / gas cooler
- CO2 through the valve port drops in pressure
- Valve outlet typically is connected to a flash tank receiver at an intermediate pressure





SPORLAN Transcritical CO₂ Flow Controls





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MICRO THERMO MT-700 2 Valve Controller

- Flash Gas Bypass Control
- GC and FGB control
- Main Defrost Valve Control
- Electronic Replacement of A8 and A9 Valves
- CDS Valve Control
- Heat Reclaim Control





MICRO THERMO MT-700 Condenser / Gas Cooler Controller Train



- Split: Main Valve Fan Power Output Vent Valve Output
- Fan Control: OAT / COT / COP / DLP / DP
 - Entering Air
 - Ambient RH
 - Water Relay (Adiabatic)
- Receiver / Flash Tank
 - FGB Valve Digital Output
 - Holdback / HPV
 - Pressure Regulation
 - Receiver Pressure / Receiver Empty
 - Liquid Level
- Heat Reclaim up to 8 HR subsystems
- Up to 8 HR subsystems







MICRO THERMO MT-700 Condenser / Gas Cooler Controller Train

- 3 Plug-In Tabs
 - Global
 - Configuration
 - Inputs
- Control
- PID
- Staging
- Pressure Limits

Global Config	Inputs	
Control 🔊	Regulation Strategies	
PID	Control from Outside Air Temperature	(OAT) only
	Variable to regulate	CGC Outlet Temperature
Staging	Set Point Calculation	Floating
Pressure Limits	Set Point	
	Approach Temperature Set Point	10.0 🜩 °F
	Min / Max Outlet Temp Set Point value	46.0
	Calculated Outlet Temperature Set Point	52.5 °F
	Fixed Set Point (when OAT is invalid)	60.0 🚖 °F
	Alternative regulation Set Point	
	Fixed Set Point (when COT is invalid)	65.0 °F
	Keeping a minimum cooling capacity until t Discharge Pressure falls below threshold	he 🕒
		?
		✓ OK X Cancel





MICRO THERMO MT-700 Suction Group Controller Train

- 4 Suction Groups
- 16 Compressors per Suction Group
- Compressor Digital Inputs:
 - Safety Line Alarm
 - Low Oil Level
 - Proof of Running
 - Oil Injection
 - Digital
 - 1 Alarm
 - VFD
 - 1 Alarm
 - 1 out each: Bypass / Reset / Enable

System	Process	1/0 Assignments	Bindings	Log					
Rack:	Rack LMP						Norr	nal	
Discharge Group	15								
DG1:	Low Temp.				0G2: Medium ter	mp.			
			Press: 417.0	6 psig				Press: 809	0 psig
			C remp. 141					C remp. 13	
SG1	Group -20					Normal		SetPt: -20	0.°F
						Norma		Value: -19).7 °F
$\bigcirc \bigcirc \bigcirc$	9							ReqCap: (8.9 %
100 %								Actual: 5).0 %
SG2 : I	Group +20					Normal		SetPt: 20	.0 °F
	N							Value: 20	.0 °F
$\mathbf{v}\mathbf{v}$	y							ReqCap: 4	7.5 %
85 %								(
					Cuberraleur				





MICRO THERMO MT-700 Suction Group Controller Train

4 Discharge Groups

Digital Inputs:

- 1 discharge pressure/group
- 1 discharge temperature/group
- 1 High Pressure switch/group
- 1 High Pressure re-set/group
- 2 Sub Cool
 - 2 DO with 3 stages
 - 1 sub-cool inlet temperature
 - 1 sub-cool outlet temperature
- Main Defrost Valve
- Oil Control

System	Process	I/O Assignments	Bindings	I	.og					
Rack:								Normal		
Discharge Groups										
DG1: L	ow Temp.		Press: 4	17.6 psig 141.9 °F	D G2:	Medium tem	p.		Press: 809.0 Temp: 158.	psig .6 °F
Suction Groups										
SG1: 0	Froup -20				(Normal		SetPt: -20.0	0 °F
$\wedge \wedge$									Value: -19.	7 °F
	J								Actual: 50.	0 %
s 62: 6	Froup +20				(Normal		SetPt: 20.0) °F
	3								Value: 20.0	0 °F
\mathbf{O})								ReqCap: 47	/.5 % 4 %
85 %									Actual: 47.	4 70
Iser Defined Inpu	Its Slave Outputs	Oil	Main Defrost Val	ves Flash	Gas Bypass Su	ubcoolers			N	Edit M





MICRO THERMO MT-700 Circuit Controller Train

- Configurable I/O
- Regulate up to 24 Circuits
- Control up to 80 relays
- Support for TEV or Case Controllers
- Dual-Temp EEPRs
- Circuit pressure regulation based on local or remote pressure, or based on case temperatures
- Floating circuit pressure and suction pressure set points
- Alarming on circuit superheats



System	Process	Defrost	Bindings	History		Log			
AM-01 Wal	k-in Cooler	AM-02 Chicken	Prep	AM-03 Beverage		AM-04 Fre	sh Produce	AM-05 Fre	sh Produce
	2h 23m		4h 14m		2m		1h 6m		1h 42m
AM-06 Soft	Fruit	AM-07 Olives		AM-08 Spare		AM-09 Hor	me Meals	AM-10 Del	Meat
	4h 17m		5h 17m				3h 38m		4h 31m.
AM-11 Fres	h Meat	AM-12 Fresh FI REMOV	ян	E AM-13 Deli Meat	=	AM-14 Del	i Meat	AM-15 Fre	sh Meat
				27m 50s(000	•	5m 59s 🔿 🔿 🔿		1h 6m.
AM-16 Salo	ls-Dips	AM-17 Hummus	s-Dips	AM-18 Cheese		AM-19 Bal	ked Goods	AM-20 Cho	ocolate
	1h 38m		2h 6m	2	h 44m		3h 36m		4h 6m.
AM-21 Dair	y	Suction Stop #1		Suction Stop #30	5	Suction St	op #31		
	2m 51s〇〇〇〇	凶 <u>100.0%</u> -18.17年	1	凶 <u>100.05</u> 20.05°F		19. 100.02 19.	85°F		
		32.8 ° F		21.7 ° F		28.7 ° F			
Emergency G	roups	ction Groups	Walk-Ins	I/O List		N	EEPR Valv	e Overrides	Relay Overrides



MICRO THERMO ALLIANCE Graphical User Interface





